



JUNE 6-8 2018 • LAS VEGAS

## EXHIBITOR CANCELLATION POLICY

If written notice of participation cancellation is received by Organizer before October 20, 2017, the Exhibitor shall pay a cancellation fee equal to 50% of the total exhibition fee.

If written notice of participation cancellation is received by Organizer on or after October 20, 2017, but prior to January 12, 2018, the Exhibitor shall pay a cancellation fee equal to 75% of the total exhibition fee.

If written notice of participation cancellation is received by Organizer on or after January 12, 2018, the Exhibitor shall pay a cancellation fee equal to 100% of the total exhibition fee.

Exhibitors contracting on or after January 12, 2018, are responsible for the full (100%) exhibition fee, even in the event of cancellation any time thereafter. Any deposits made by the Exhibitor may be used to fully or partially reduce the cancellation fees described above.

In addition to any cancellation fees above, cancelled exhibitors are not eligible to occupy sleeping rooms, exhibit, meeting or hospitality space within InfoComm block hotels, nor may they occupy meeting space within the Convention Center, participate as a show sponsor, advertise in the Show Daily, Show Guide or any other InfoComm promotion or marketing opportunities or be a loaned equipment provider for the show.

Exhibitors that withdraw from participation in InfoComm International exhibitions may not participate as a company, or as individual employees, in Manufacturers' Training, InfoComm University™, or any education program conducted by affiliated groups at the exhibition they have withdrawn from.

Employees of companies that no longer exhibit at InfoComm International may attend the exhibition as long as they do not conduct meetings or discussions that are competitive to participating exhibitors. InfoComm International retains its existing rights to deny participation to any person.

Three years after ceasing participation as an exhibitor, former exhibiting companies may be considered for inclusion in InfoComm University programs and in education programs conducted by affiliated groups. Any such participation is at the sole discretion of InfoComm International.

InfoComm International®

11242 Waples Mill Road, Suite 200, Fairfax, VA 22030, USA

Phone: +1.703.273.7200 | Toll Free: 1.800.659.7469 | Fax: +1.703.273.5924

[exhibitsales@infocomm.org](mailto:exhibitsales@infocomm.org) | [infocommshow.org](http://infocommshow.org)